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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/606,461	06/26/2003	Kevin O. Henderson	AVERP3302USB	3494	
759	7590 01/04/2006			EXAMINER	
William C. Tritt			TARAZANO, DONALD LAWRENCE		
Renner, Otto, Bo	oisselle & Sklar, LLP				
Nineteenth Floor			ART UNIT	PAPER NUMBER	
1621 Euclid Avenue			1773		
Cleveland, OH	44115				

DATE MAILED: 01/04/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	10/606,461	HENDERSON, KEVIN O.				
Office Action Summary	Examiner	Art Unit				
	D. Lawrence Tarazano	1773				
The MAILING DATE of this communication Period for Reply	n appears on the cover sheet wit	h the correspondence address				
A SHORTENED STATUTORY PERIOD FOR R THE MAILING DATE OF THIS COMMUNICATI - Extensions of time may be available under the provisions of 37 C after SIX (6) MONTHS from the mailing date of this communicatic - If the period for reply specified above is less than thirty (30) days, - If NO period for reply is specified above, the maximum statutory p - Failure to reply within the set or extended period for reply will, by Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	ON. FR 1.136(a). In no event, however, may a re on. a reply within the statutory minimum of thirty beriod will apply and will expire SIX (6) MONT statute, cause the application to become ABA	ply be timely filed (30) days will be considered timely. HS from the mailing date of this communication. NDONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on	05 October 2005.					
	·					
·=	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
,—	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
4)	hdrawn from consideration. ed. ed.					
Application Papers						
9)☐ The specification is objected to by the Exa						
10) The drawing(s) filed on is/are: a)						
Applicant may not request that any objection t						
Replacement drawing sheet(s) including the c						
11)☐ The oath or declaration is objected to by the	te Examiner. Note the attached	Office Action of form F10-132.				
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for fo a) All b) Some * c) None of: 1. Certified copies of the priority docu 2. Certified copies of the priority docu 3. Copies of the certified copies of the application from the International B * See the attached detailed Office action for	ments have been received. ments have been received in Ap priority documents have been ureau (PCT Rule 17.2(a)).	oplication No received in this National Stage				
Attachment(s)		•				
1) Notice of References Cited (PTO-892)	· ——	ummary (PTO-413)				
 2) Notice of Draftsperson's Patent Drawing Review (PTO-94 3) Information Disclosure Statement(s) (PTO-1449 or PTO/5 Paper No(s)/Mail Date (. 	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~)/Mail Date formal Patent Application (PTO-152) ·				

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 10/05/2005 has been entered.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 39, 40, 45 and 63-73 are rejected under 35 U.S.C. 103(a) as being unpatentable over Fuji et al. (5,026,778).
- 4. The films contain a blend of polypropylene copolymer (PP-2) having a melt flow index of 7 g/10 minutes and ethylene-butene (EB-1) or ethylene propylene (EB-2) rubber (TAFMER). These films contain nucleating agents e.g. Example 11 and are used to produced oriented films. These blends may be used in multilayer structures.

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5. While the applicants claim three layer structures there is nothing that differentiates the

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components of the three layers and the core could comprise the same components as the surface

layers. It appears on its face that a three-layer structure made from the polymers in question

would meet the claims.

6. These structures are used in the production of container. The addition of an adhesive

layer to either bond the films to another structure or to close the container would be well within

the ordinary skill in the art.

7. The applicants have claims directed to metallocene-catalyzed polymers, but the prior art

is silent regarding the use of metallocene-catalyzed materials. The TAFMER material, for

example the ethylene-butene copolymer, a low-density plastomer. This material is not unlike a

metallocene-catalyzed polyethylene, and it would have been obvious to one having ordinary skill

in the art to have used a new generation metallocene catalyzed polyethylene in place of them.

This would also be true for the polypropylene materials barring any showing of unexpected

results.

8. While the applicant now specify a degree of orientation of 2-9 to 1, this is well within the

routine skill in the art and in no way out of the normal range for the orientation of films.

9. Claims 39, 40, 45 and 63-73 are rejected under 35 U.S.C. 103(a) as being unpatentable

over Kozimor et al. (6,231,936).

10. Kozimor et al. teach blends of polypropylene copolymer, metallocene catalyzed

polyethylene and nucleating agents. These blends are used to produce uniaxially oriented films.

(column 4, lines 40-67), (column 9, lines 20-21).

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11. These materials can be used in the production of multilayer article and single layer

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articles, in which the polymers may be uniaxially oriented.

12. It would have been obvious to one having ordinary skill in the art to have varied the

thickness of the structures produced depending on the end use of the film.

13. While the applicants claim three layer structures there is nothing that differentiates the

components of the three layers and the core could comprise the same components as the surface

layers. It appears on its face that a three-layer structure made from the polymers in question

would meet the claims. Minor variations in the components would have been obvious based on

the use of the film e.g. the use of slip agents, colorants, etc...

14. Since these structures are used for various applications, it would have been obvious to

one having ordinary skill in the art to have used adhesives where necessary.

15. While the applicant now specify a degree of orientation of 2-9 to 1, this is well within the

routine skill in the art and in no way out of the normal range for the orientation of films.

Response to Arguments

16. Applicant's arguments filed 10/05/2005 have been fully considered but they are not fully

persuasive.

17. The applicants argue that the prior art does not teach the claimed multilayer structure.

The examiner notes that the applicants now claim the structure in a way that the layers need be

different. This overcomes the previous art rejections with respect to claims 43,44,47 and 75-86.

18. The applicants also argue that the prior art does not teach films oriented in the machine

direction. The prior art teaches oriented films and this meets the limitation since an intermediate

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product would be uniaxially oriented and furthermore, the applicants do not preclude biaxially oriented films. While the applicant now specify a degree of orientation of 2-9 to 1 this is well within the routine skill in the art and in no way out of the normal range for the orientation of films.

19. Regarding the use of adhesive layers, the applicants use the term "adhesive layer" generically. The examiner takes the position that applicants are relying upon the common knowledge in the art since such a generic term is used. It is clear that one working in the art, even those of less than ordinary skill in the art, would be well versed in the use of adhesive layers.

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to D. Lawrence Tarazano whose telephone number is (571)-272-1515. The examiner can normally be reached on M-F 8:30AM to 6:00PM (second Friday off).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carol Chaney can be reached on (571)-272-1284. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

D. Lawrence Tarazano Primary Examiner Art Unit 1773